

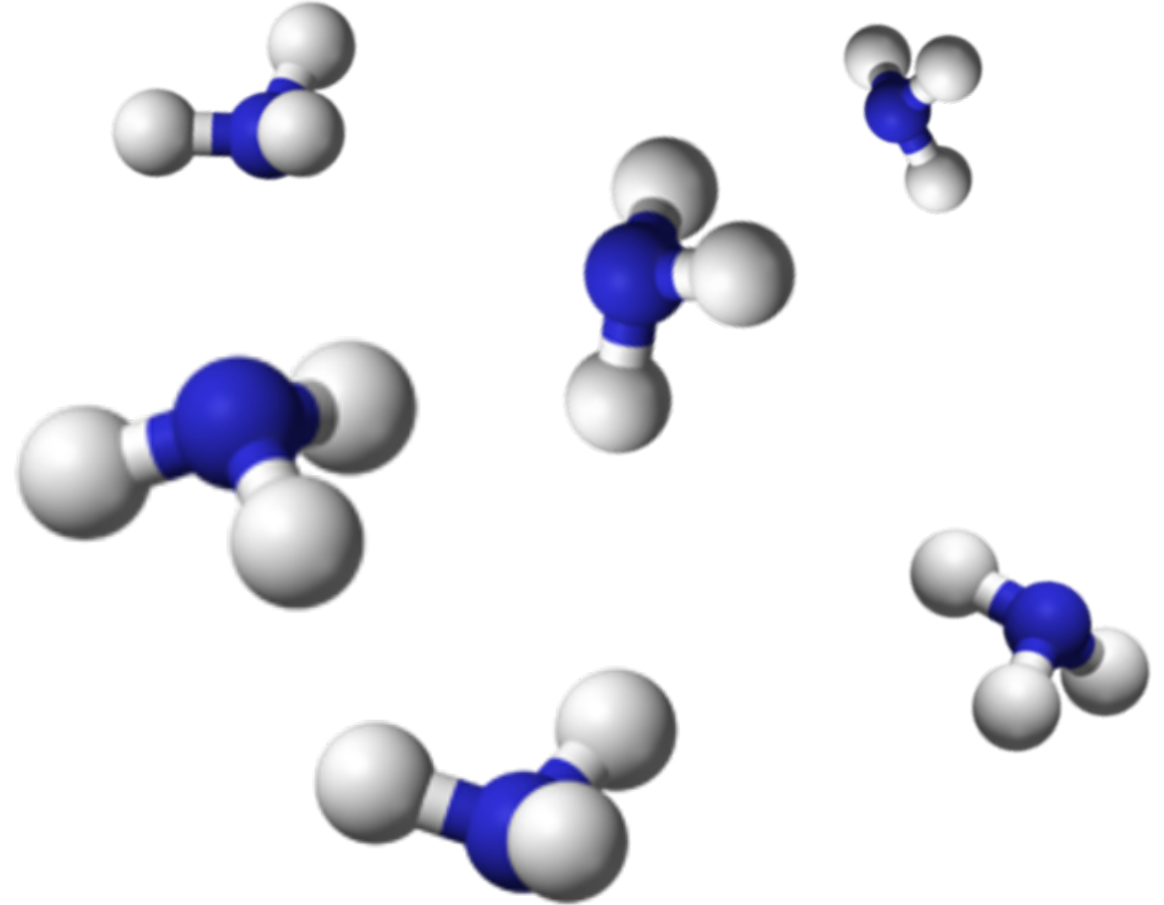


# NH3 Energy 'EU' Update

*Ammonia Energy Association  
conference Orlando 13-11-2019*

# What this is about

- New Shareholder
- Company Portfolio
  - $\text{NH}_3$  & Energy Storage & Handling
  - $\text{NH}_3$  Energy Storage
  - Current NFuel Projects Highlights
  - Modular approach
  - Hybrid systems
  - $\text{NO}_x$  and  $\text{N}_2\text{O}$  removal
  - Battolyser
- Hybrid Systems
- Cost vs energy efficiency
- Stakeholders
- Societal Matters
- Take Aways





# New Shareholder

- We have welcomed a new shareholder
- **KOOLEN INDUSTRIES**
- Interests in entire renewable energy chain
- Powerhouse for investments
- [www.protonventures.com/news](http://www.protonventures.com/news)



# Company Profile

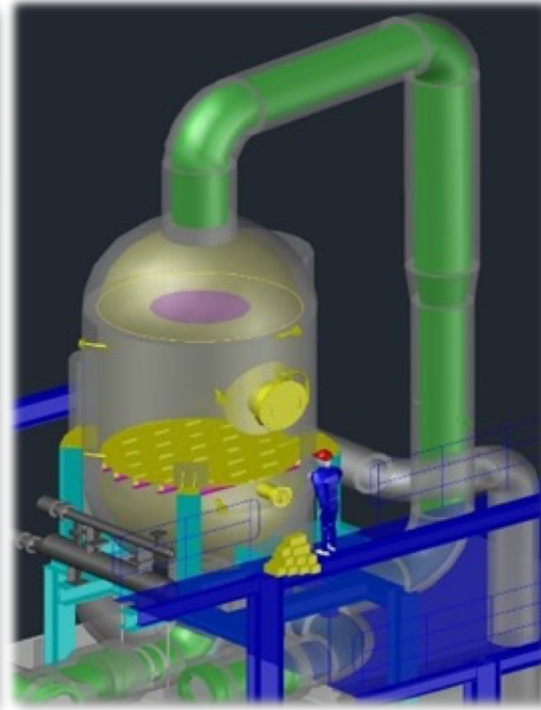
NH<sub>3</sub> & Energy storage



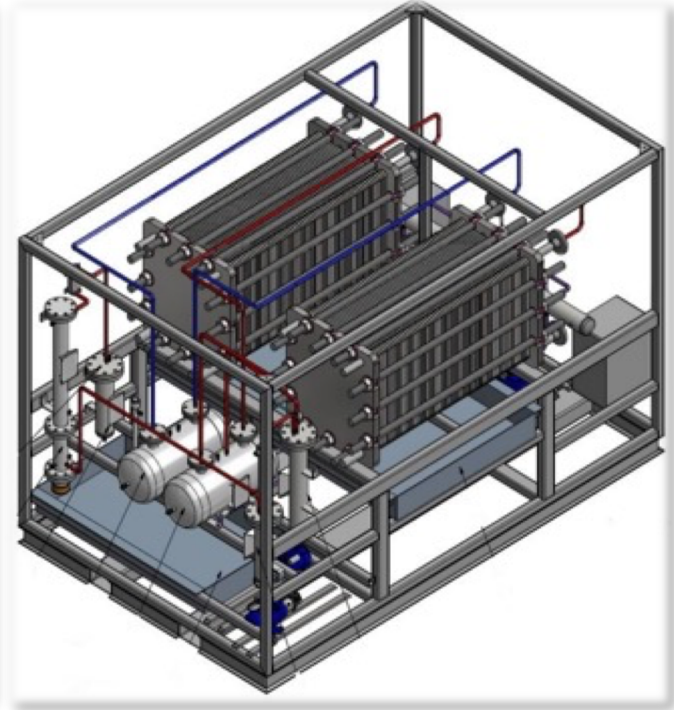
NH<sub>3</sub> Production (NFuel)



NO<sub>x</sub> & N<sub>2</sub>O removal



Battolyser





# NH<sub>3</sub> & Energy Storage & Handling

- Refrigerated storage tanks
- Main & holding compressors
- Marine & railcar (un)loading facilities
- Utilities



## Terminal projects

- 2 x 30,000 metric ton (Estonia, 2009)
- 1 x 10,000 metric ton (Bulgaria, 2013)
- 2 x 30,000 metric ton (Estonia, 2019 UC)
- 1 x 10,000 metric ton (Bulgaria, 2019 UC)

# Ammonia Energy Storage

- 10,000 metric ton of Ammonia
- This equals roughly :

*225,000 GigaJoule (GJ) or  $62.5 \times 10^6$  kWh*

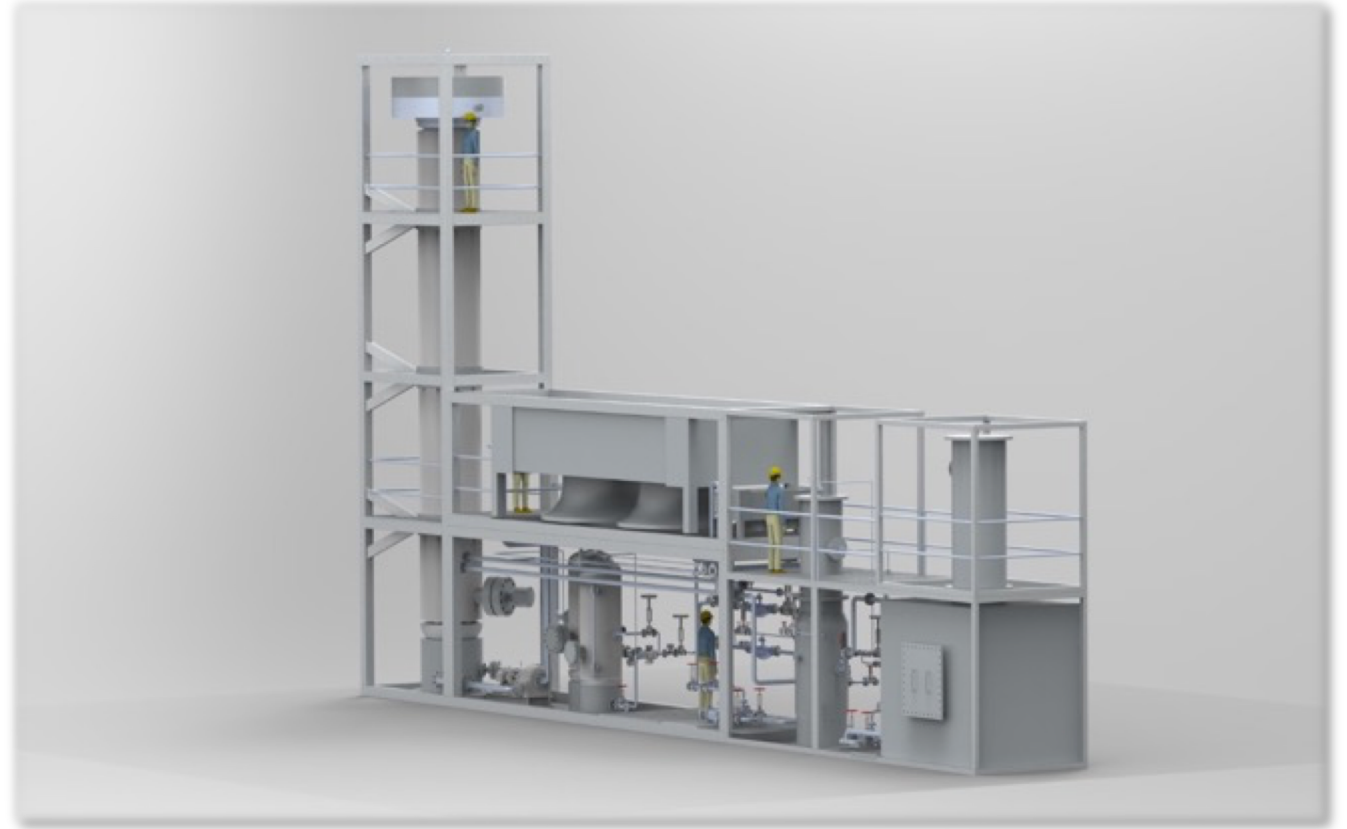
- This is why ammonia will play a key role
- Momentum is picking up





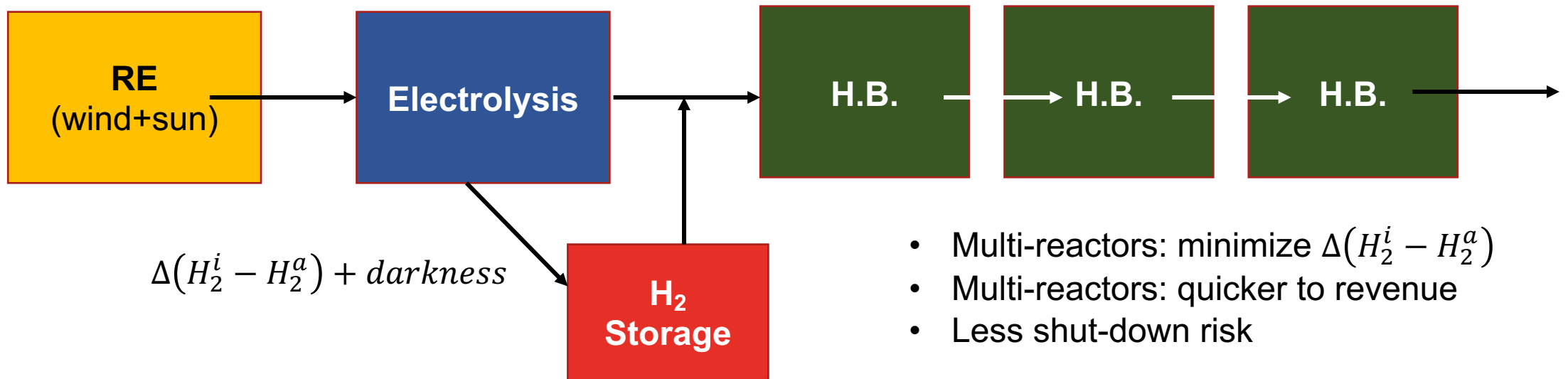
# Current NFuel Projects Highlights

- Canada, Quebec:
  - Smallest size 3 MTPD for De-NOx use
  - Wind & hydro power based
- Canada, Saskatchewan
  - Medium to large size 10 – 60 MTPD
  - Shale oil flare gas based
- Canada, Manitoba
  - Large size x 2: 60 MTPD
  - Process waste H<sub>2</sub> gas
  - Ultimately hydro power based
- Morocco
  - Pilot plant for 4 MTPD
  - Solar PV based
  - Purpose: study upscale potential



# Modular approach: decentralized or also centralized

- Single train for decentralized approach (3 MTPD / 10 MTPD / 60 MTPD)
- Multiple trains (modular or larger) for capacities beyond say 100 MTPD
- Offers increased operational flexibility w.r.t. fluctuations in supply or demand

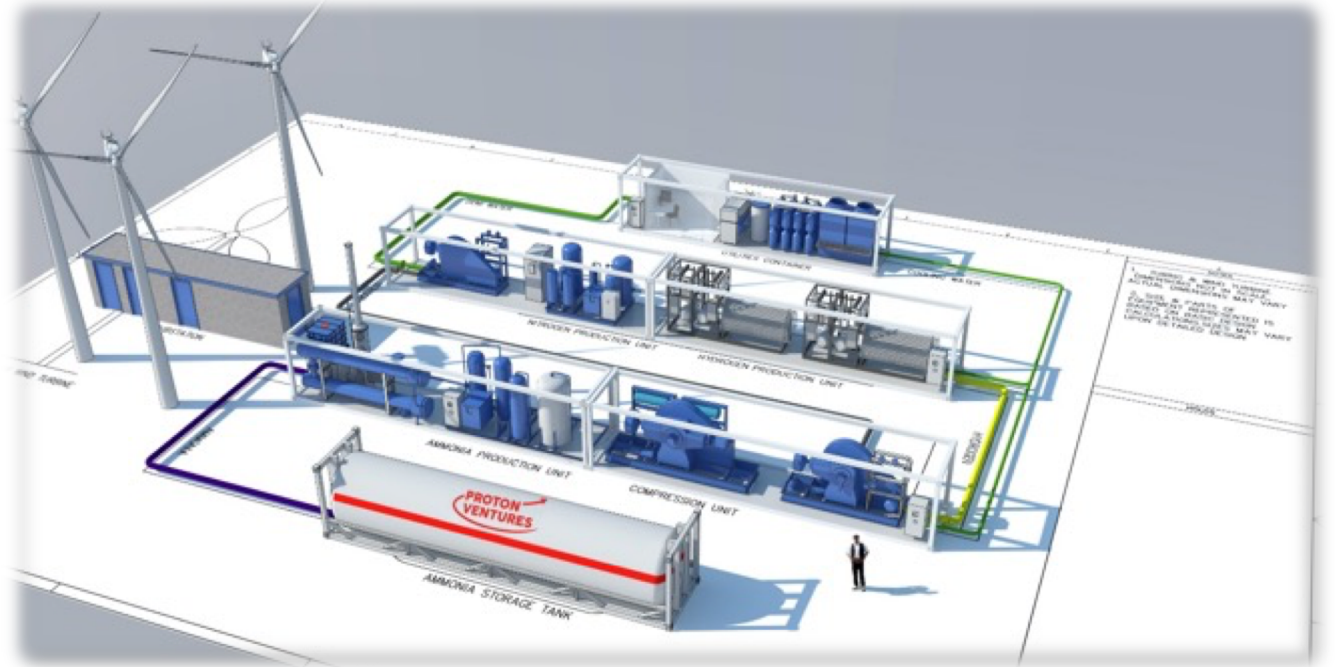


- Multi-reactors: minimize  $\Delta(H_2^i - H_2^a)$
- Multi-reactors: quicker to revenue
- Less shut-down risk

$H_2^i$  ideal efficiency Nm<sup>3</sup>/h  
 $H_2^a$  actual efficiency Nm<sup>3</sup>/h

# Hybrid Systems with(in) NFuel

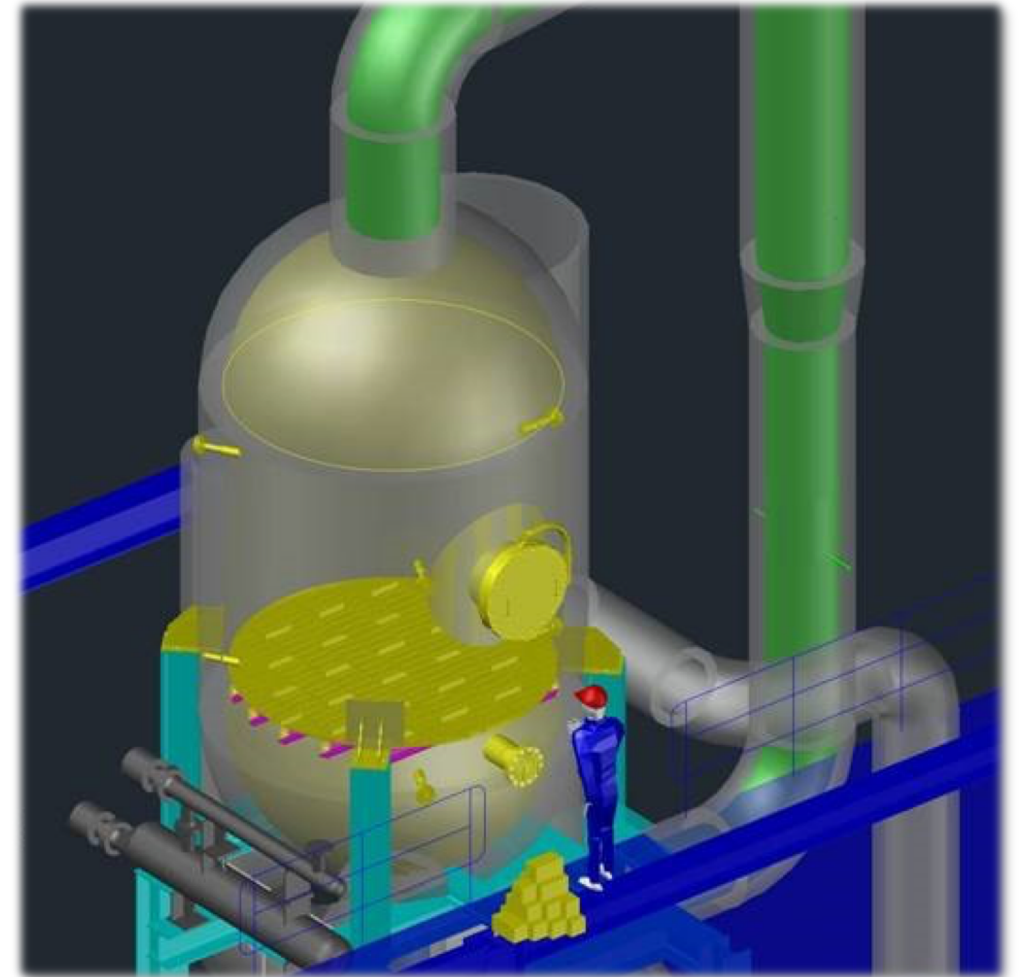
- Issue: Renewable intermittency
- Ammonia is **key**, but not the only solution
  - LOHC's
  - Sodium Borohydride ( $\text{NaBO}_2$  /  $\text{NaBH}_4$ )
  - Metal powder hydride
  - Battolyser
  - Batteries
  - Combination of CSP and PV
- Components to optimize for intermittent duties:
  - Haber-Bosch based synthesis (recycle, etc.)
  - Electrolysis of water / SMR of bio- & waste gases
  - $\text{H}_2$  or power as intermediate buffers for hours/days



# NO<sub>x</sub> & N<sub>2</sub>O Removal

## Key Features:

- Nitric Acid plants among others need to reduce NO<sub>x</sub> & N<sub>2</sub>O emissions
- Cost effective system to reduce GHG emissions
- NO<sub>x</sub> & N<sub>2</sub>O tertiary catalyst (TertiNOx™) developed by Halder Topsoe
- Main advantage:  
Single system rather than two separate

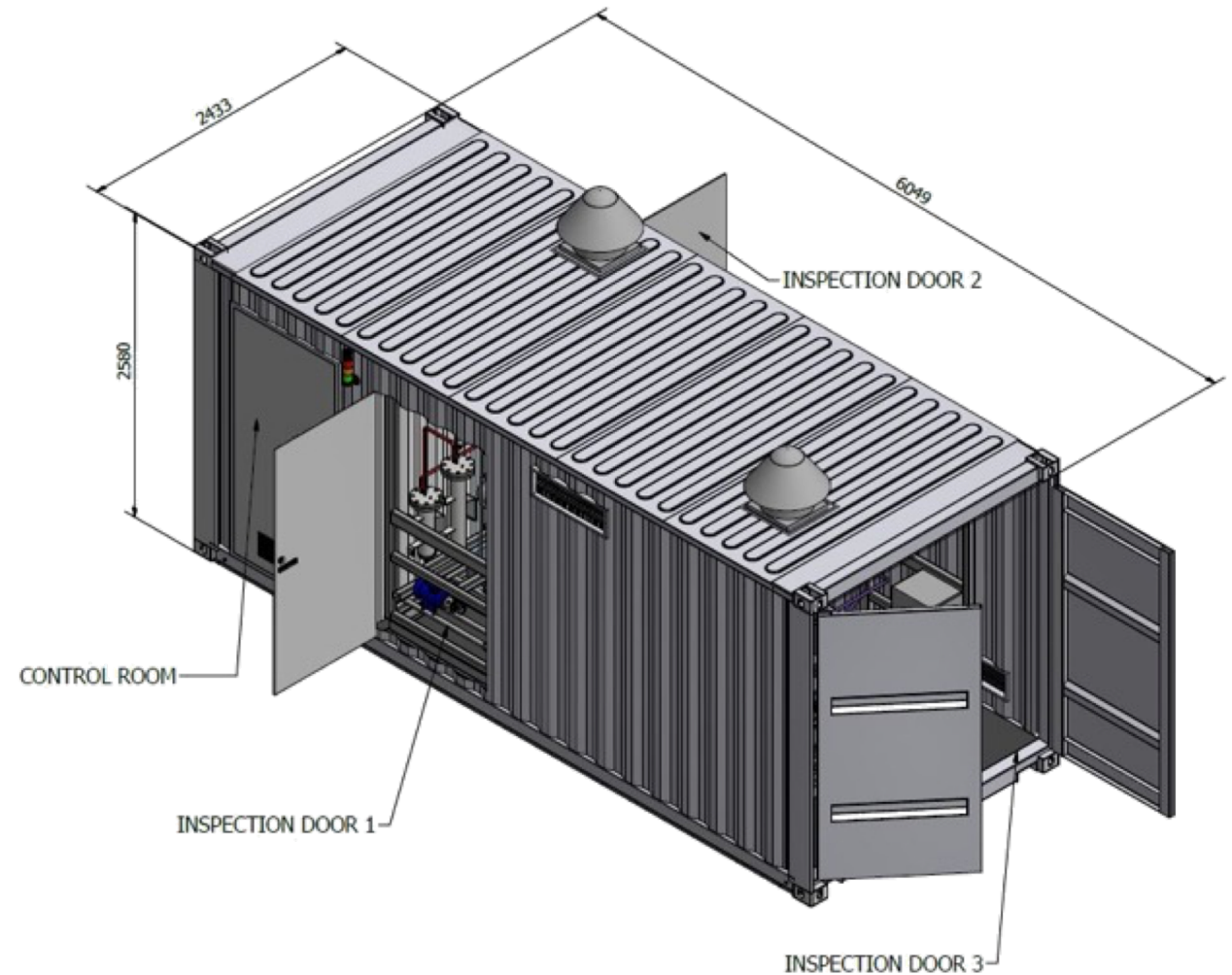




# Battolyser

## Key Features:

- Integrated Ni-Fe battery and electrolyser
- Continuous H<sub>2</sub> supply under intermittent circumstances
- Short term power storage in the battery capacity
- Long term storage or direct conversion of power into H<sub>2</sub>
- Maximize renewable power supply, usage & reduce curtailment



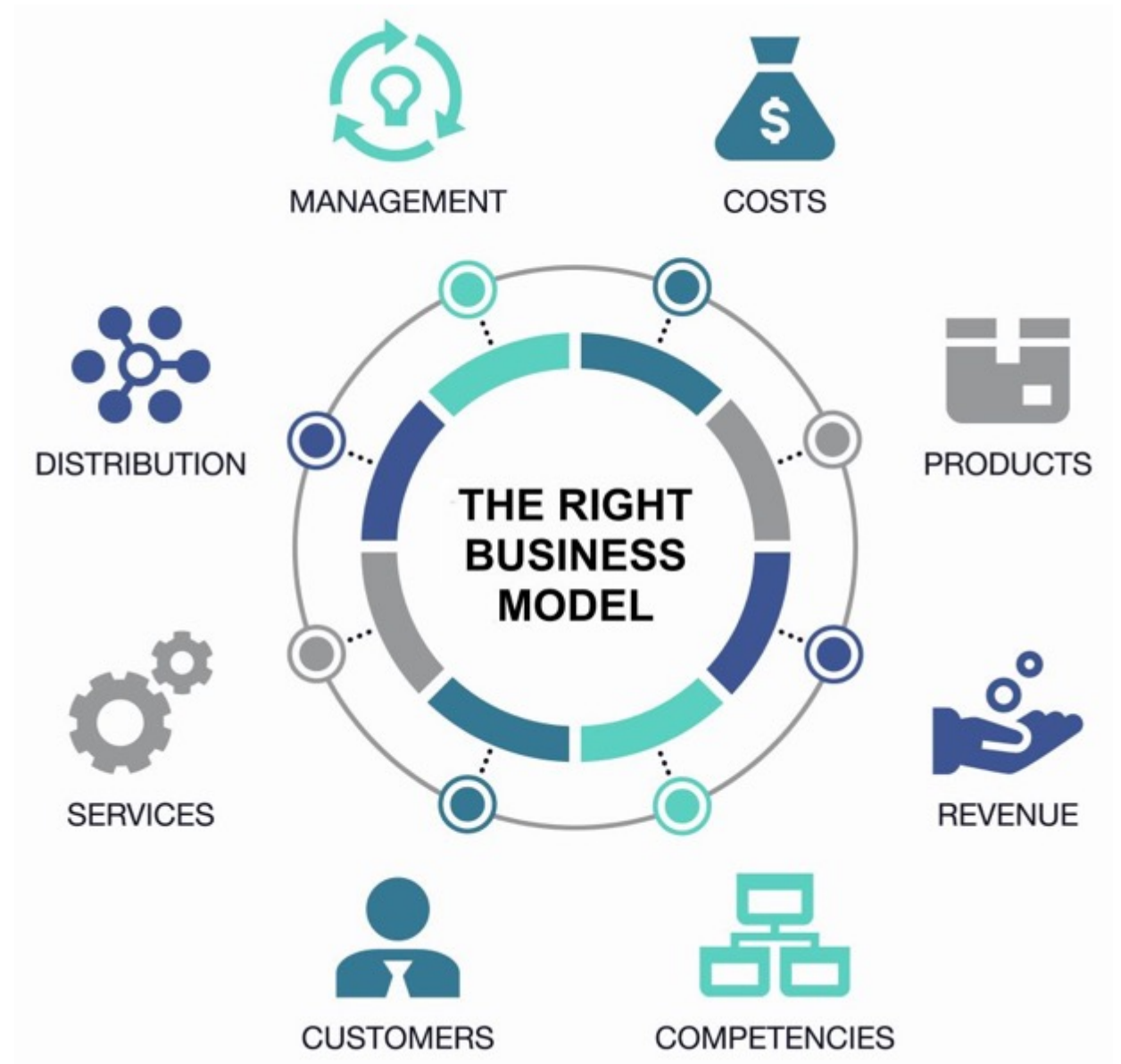
# Cost vs Energy Efficiency

- We will keep on using energy
- We will not change our behavior
- Today's thinking is primarily based on energy efficiency
- What if the energy source is infinite and no longer finite?
- Overall cost is 1<sup>st</sup>, energy efficiency 2<sup>nd</sup>
- 'Engineering' mindset change needed
- Financially: Demo's / pilots do not target money making



# Stakeholders are People

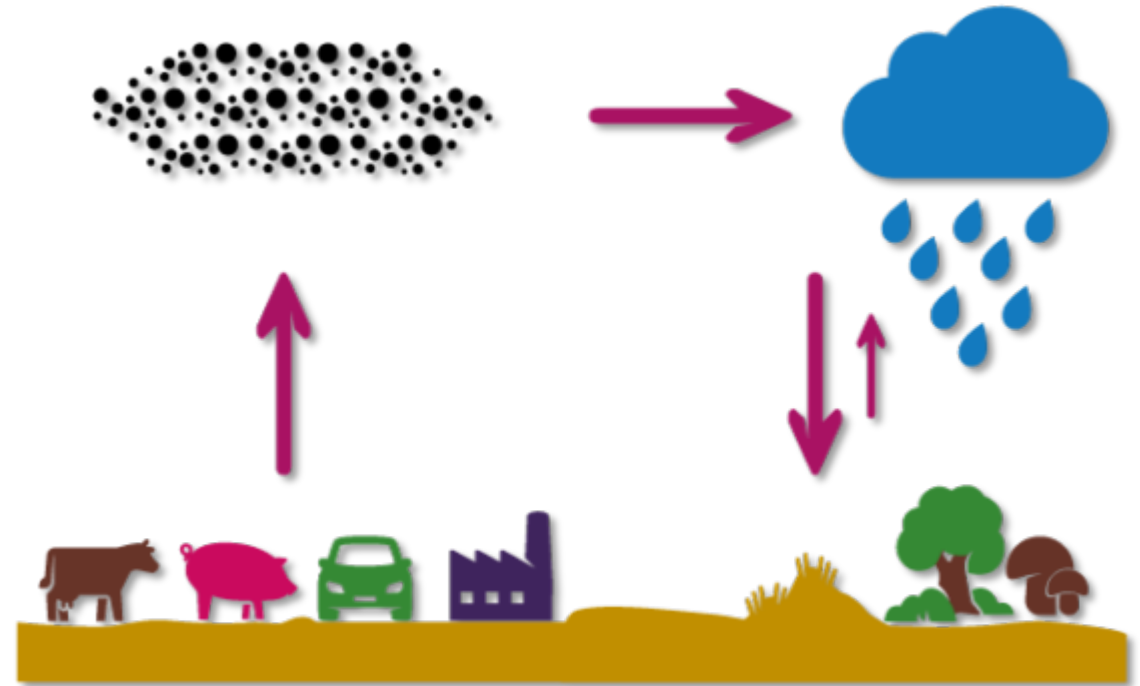
- Public
- Law makers / Authorities / regulators
- Clients / End-users
- Technology / equipment providers
- Investors
- Academia





# Societal Matters

- Ammonia and the public opinion (psychology)
- Example: Dutch 'Reactive Nitrogen' issue
  - Tiny NL is a huge agricultural produce exporter
  - High intensity industry
  - Intensive infra and transport hub
  - Densely populated
  - High  $\text{NO}_x$  / Nitrate amounts in natural habitats



*Illustration : CoBouw*

- Timing could not be worse, as **green** ammonia is picking up

**We need to help society and all stakeholders to embrace new solutions including for ammonia!**



# Some Take Aways

- Ammonia Energy is taking off!
- Small scale ammonia production modules work for both de- and centralized deployment
- Consider hybrid solutions
- Change of mindset (cost / energy efficiency)
- Look into soft skills to address stakeholder interests
- Psychological aspects of emotion vs. ratio
- Help society and stakeholders embrace AMMONIA



‘The energy transition will take some time;  
No rush, but do hurry’

‘Ideas have no value, it’s about execution’

*According to our new share holder: Kees Koolen*



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