The Green and Blue Ammonia Value Chain

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Black & Veatch's Capabilities

- Renewable Power
- Hydrogen
- Ammonia
- Terminals
- LNG, including Bunkering
- Natural Gas Processing
- Carbon Capture

ENR 2021 Rankings

Top Design Firms

#1 Solar Power

#2 Power

#2 Fossil Fuel

#3 Offshore and Underwater Facilities

#7 Water Services

#9 Refineries and Petrochemical Plants

#11 Top 50 Designer in International Markets

#13 Top 500 Design Firms

#17 Petroleum



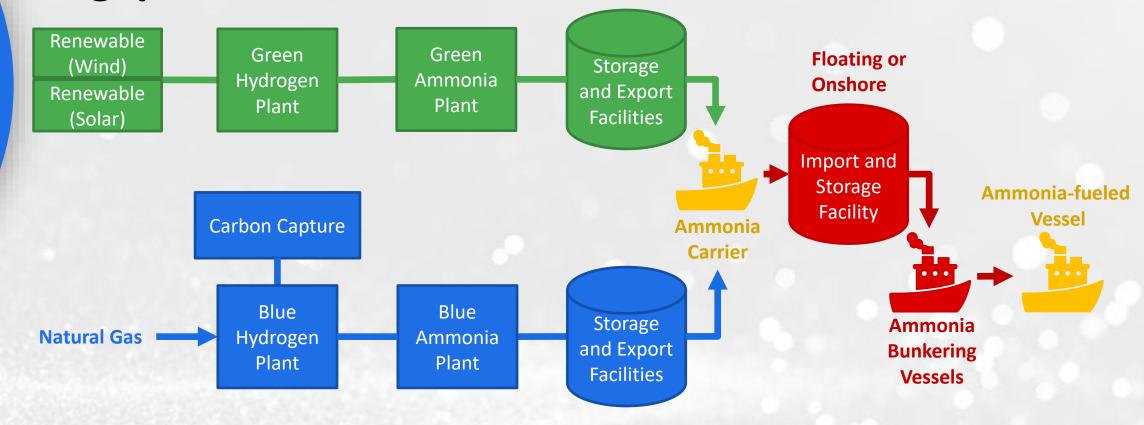
Top Contractors

#8 Power

#15 Top 50 Contractors
Working Abroad

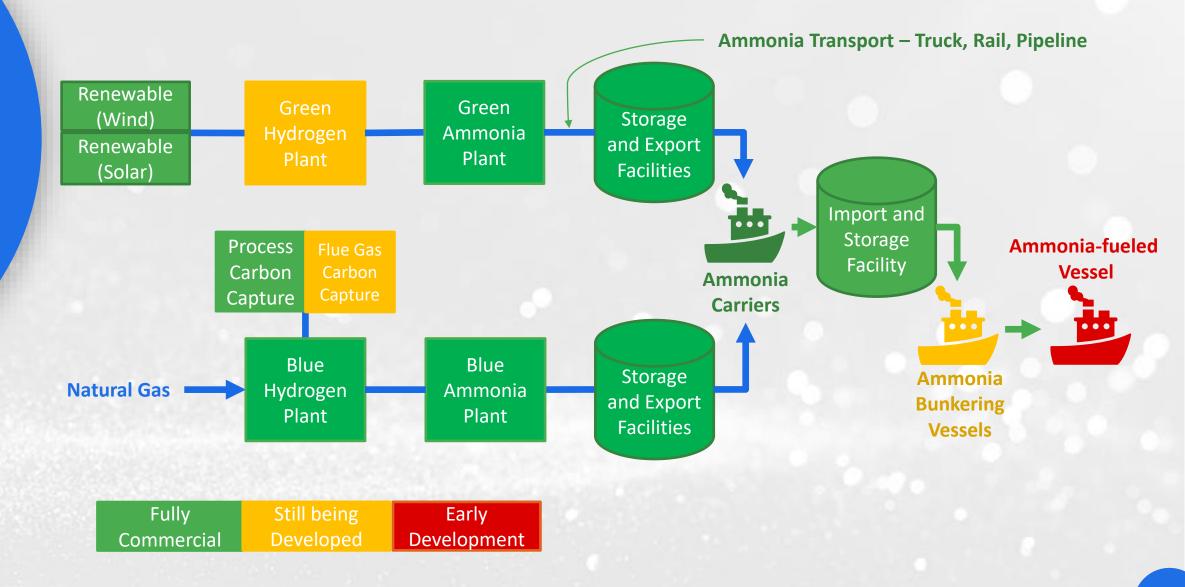
#20 Petroleum

Ammonia Value Chain - Bunkering in Port of Singapore

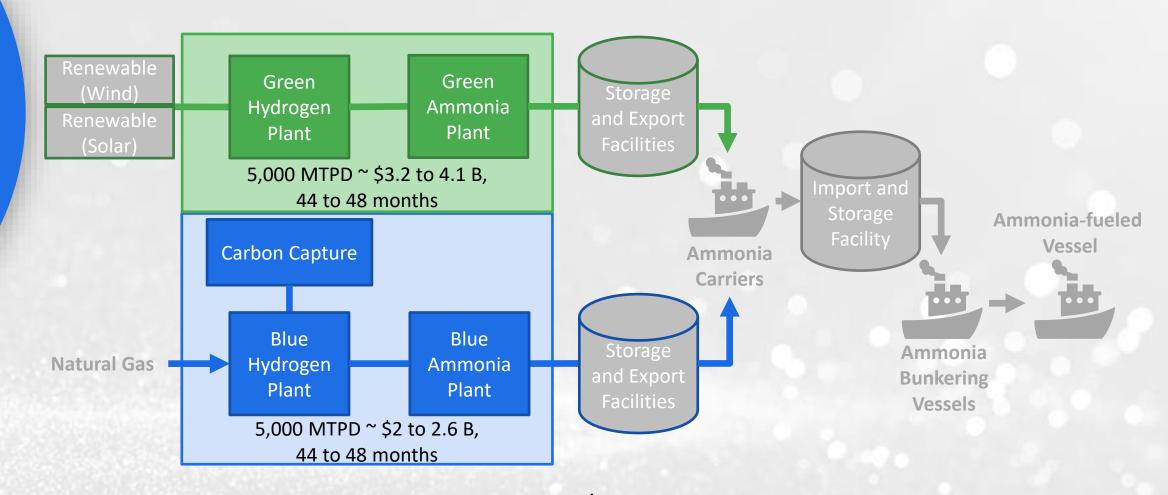


Substantial infrastructure will be required to support ammonia marine fuel at the Port of Singapore

Ammonia Value Chain - Commercialization

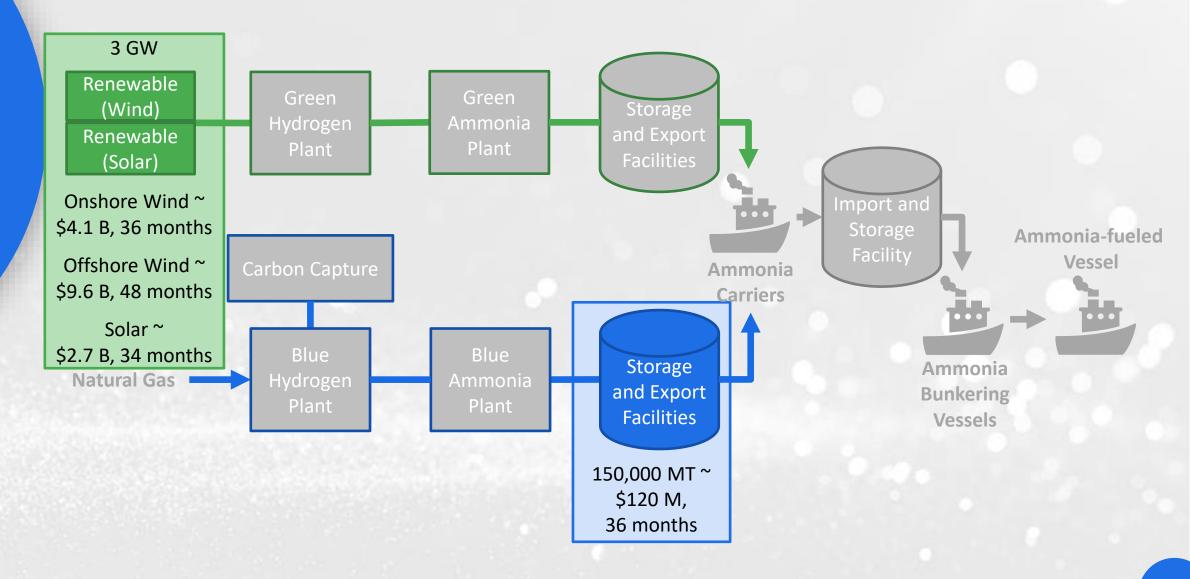


Ammonia Value Chain – TIC Cost & Schedule



Conventional Ammonia (grey) 5,000 TPD ~ \$1.8 to 2.4 B, 44 to 48 months

Ammonia Value Chain – TIC Cost & Schedule



Green/Blue Ammonia in Singapore

- Green/Blue ammonia infrastructure investment will be substantial
 - New renewable power
 - New ammonia plants
 - Ammonia transport (pipeline, truck, rail)
 - Ammonia import/export
 - Ammonia vessels (transport, bunkering, ammonia-fueled)

For 30% replacement of Port of Singapore fuels – 27.5 Million MTPA required



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