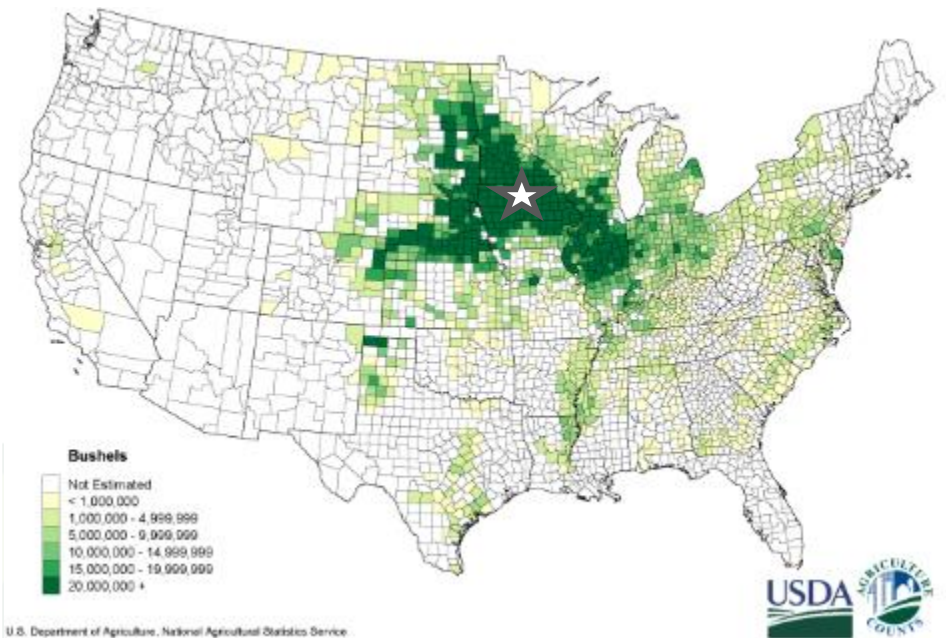
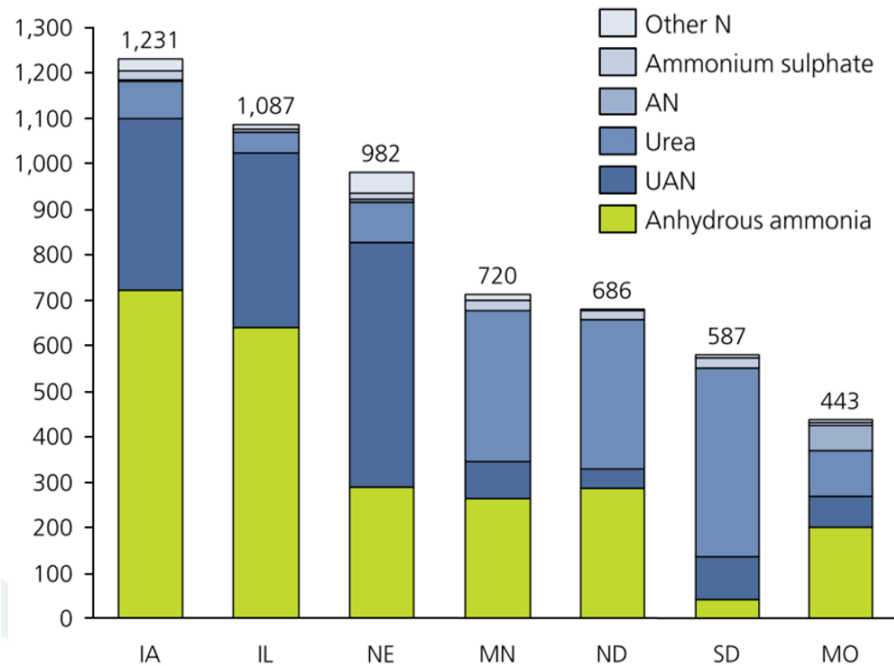




**The First U.S. Industrial Scale
Pure Green Hydrogen and Ammonia Plant**

November 2021

OUR STORY: LOCATION, LOCATION, LOCATION



Source: AAPFCO

18

MIDWESTERN REGION: A WIN - WIN

Strong Market

High Ammonia Use

- Demand in Iowa = 5x supply.
- Logistical Advantage: 50-75 miles distribution radius (in-season).
- Access to NuStar Ammonia Pipeline.
- Access to rail.

Renewable Energy

Abundant Supply

- Plant will use 100% renewable energy, including renewable energy credit.
- Iowa has a high percentage of renewable power.
- Iowa also has surplus renewable power.
- Innovative electrical rate.

ACCESS TO LOCAL & GLOBAL MARKETS

Greenfield Site

Pipeline

NuStar (1.2 M tons and 19 Terminals)

Rail

Increasingly non-competitive

16 Terminals (40%) with rail access

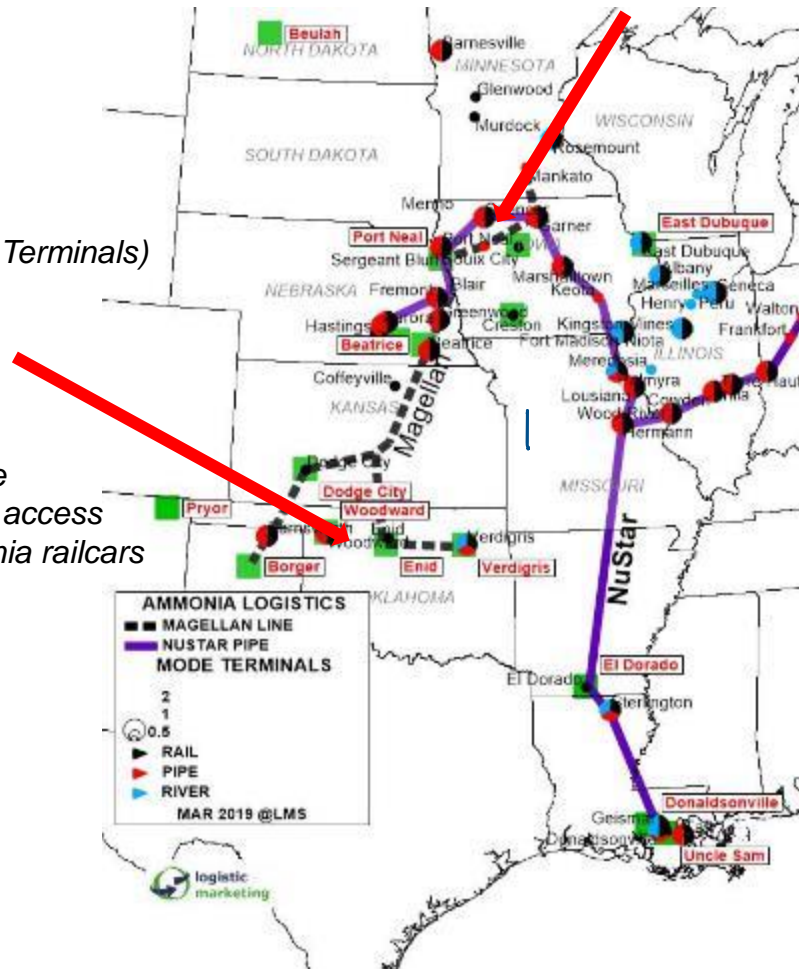
Approximately 4,000 ammonia railcars

Barge

14 River Terminals (36%)

Aging Barge Fleet (Avg Age 45 years)

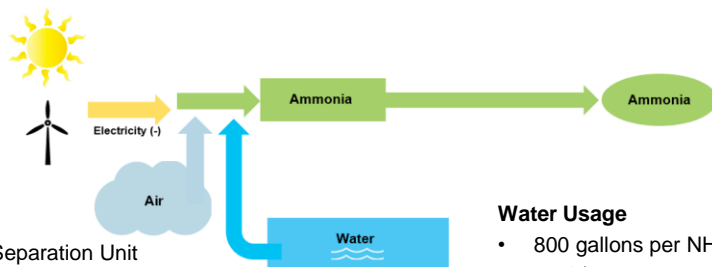
Barge replacement cost \$35-40MM



Green Ammonia Facility vs. Traditional Nitrogen Production Facility

Greenfield Nitrogen: Zero Carbon Ammonia Facility

Made with water, wind and sun energy



Electrical Usage

- 860 kWh per ton – Loop & Air Separation Unit
- 9000 kWh per ton - Electrolyzer
- 100% renewable energy

Water Usage

- 800 gallons per NH₃ ton
- 60% less water usage

Carbon Dioxide equivalent based on Greenhouse Gas Emissions from GREET® Model



CO₂ lb. release per 1 lb. N

0 lb.

Carbon Dioxide equivalent release based on application of 200 lb. of N per Acre



CO₂ lb. release per 1 acre

0 lb.

Advantage to using Low Carbon Ammonia for CO₂ equivalent per acre



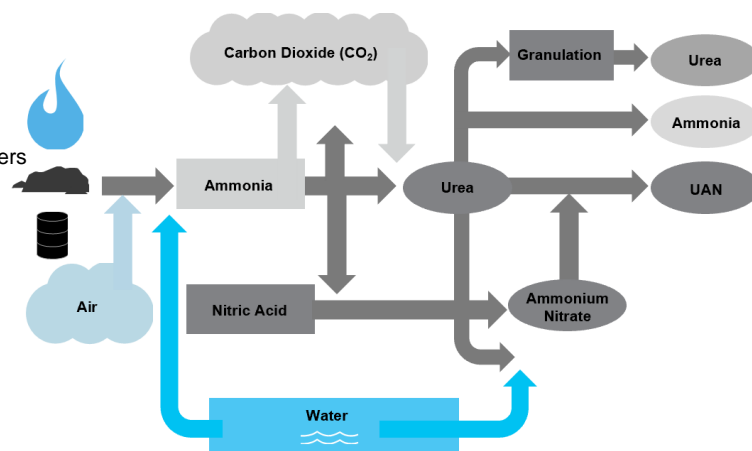
Reduced CO₂ lb. release per 1 acre

N/A

Traditional Nitrogen Facility: Multiple Products Made with Fossil Fuels

40% of CO₂ is used as feedstock; later released through use of nitrogen products at farm field for urea & UAN

- CO₂ is used for Urea & UAN Production
- CO₂ captured through energy intense Amine wash process



Energy Usage

- 29 - 45 MMBtu fossil fuel/electrical per NH₃ ton
- Requires energy intense boilers

Water Usage

- 2200 – 2500 gallons of water per NH₃ ton

3.19 lb.

639 lb.

639 lb.

2.43 lb.

485 lb.

485 lb.

5.20 lb.

1040 lb.

1040 lb.

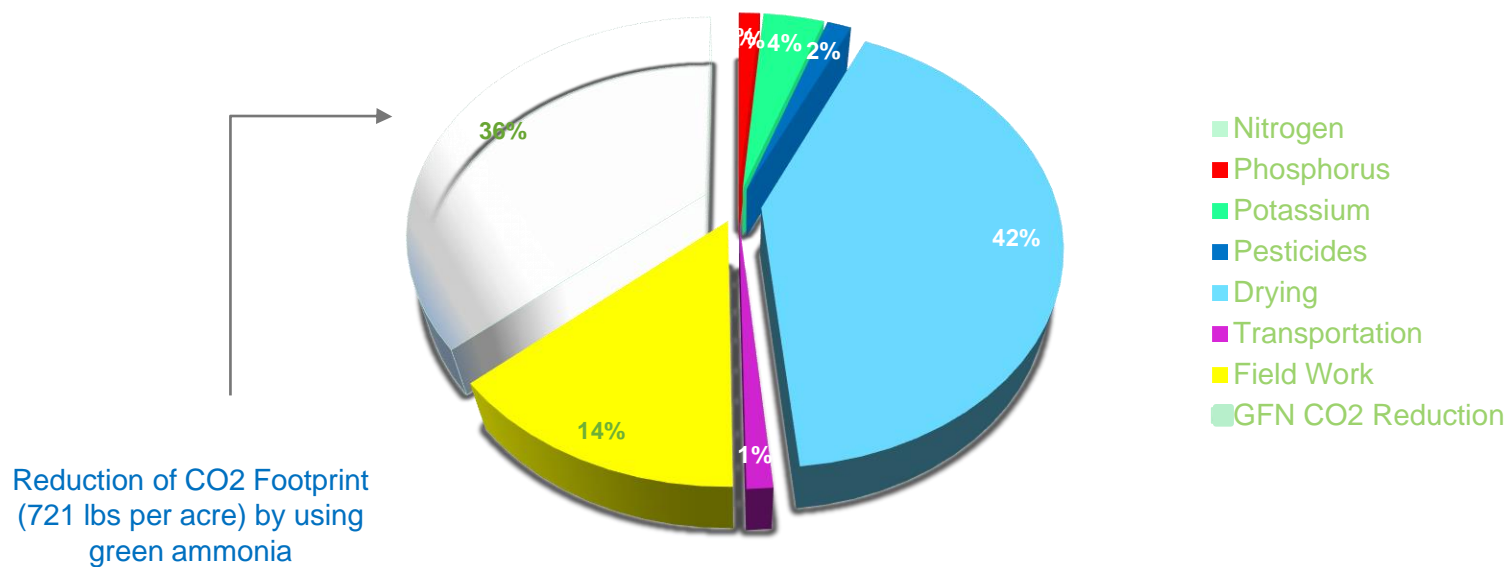
Average CO₂ equivalent reduction per acre:

721 lb.



BENEFIT OF ZERO CARBON AMMONIA

Corn following Soybeans Greenfield's Green Ammonia Carbon Reduction is 36%



PURE GREEN IS KEY

OPPORTUNITIES

- **Win-Win** -- Access to both a high ammonia use region and renewable energy.
- **“Clean Slate”** – Not encumbered with legacy assets.
- **100% Green** – No blending of gray, blue or other shades of ammonia.
- **EPC Partner** – Maire Tecnimont and its subsidiaries will co-develop the project, and use the STAMI Green Ammonia technology.
- **Electrical Rate** - Innovative electrical rate structure competitive with gray ammonia.

EMERGING

New Markets – Well positioned, but also need the market to develop.

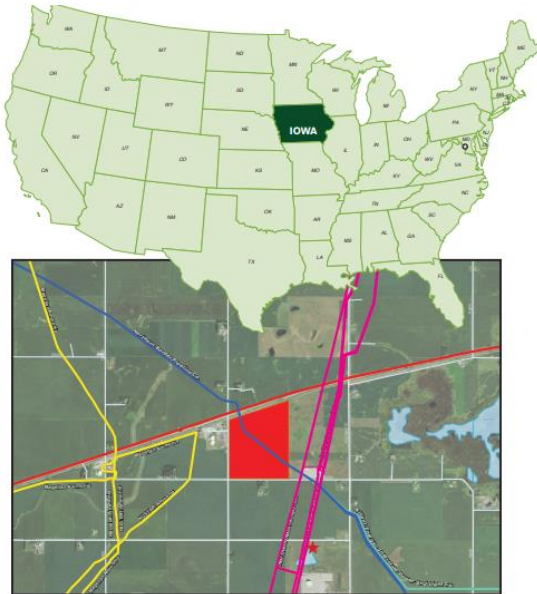
Green Credit / Green Premium – Unknown how credit market will evolve or how much of a premium customers will pay.

Federal tax credits or other incentives – Still being developed. Amount and duration unknown.

THE GARNER, IOWA PROJECT

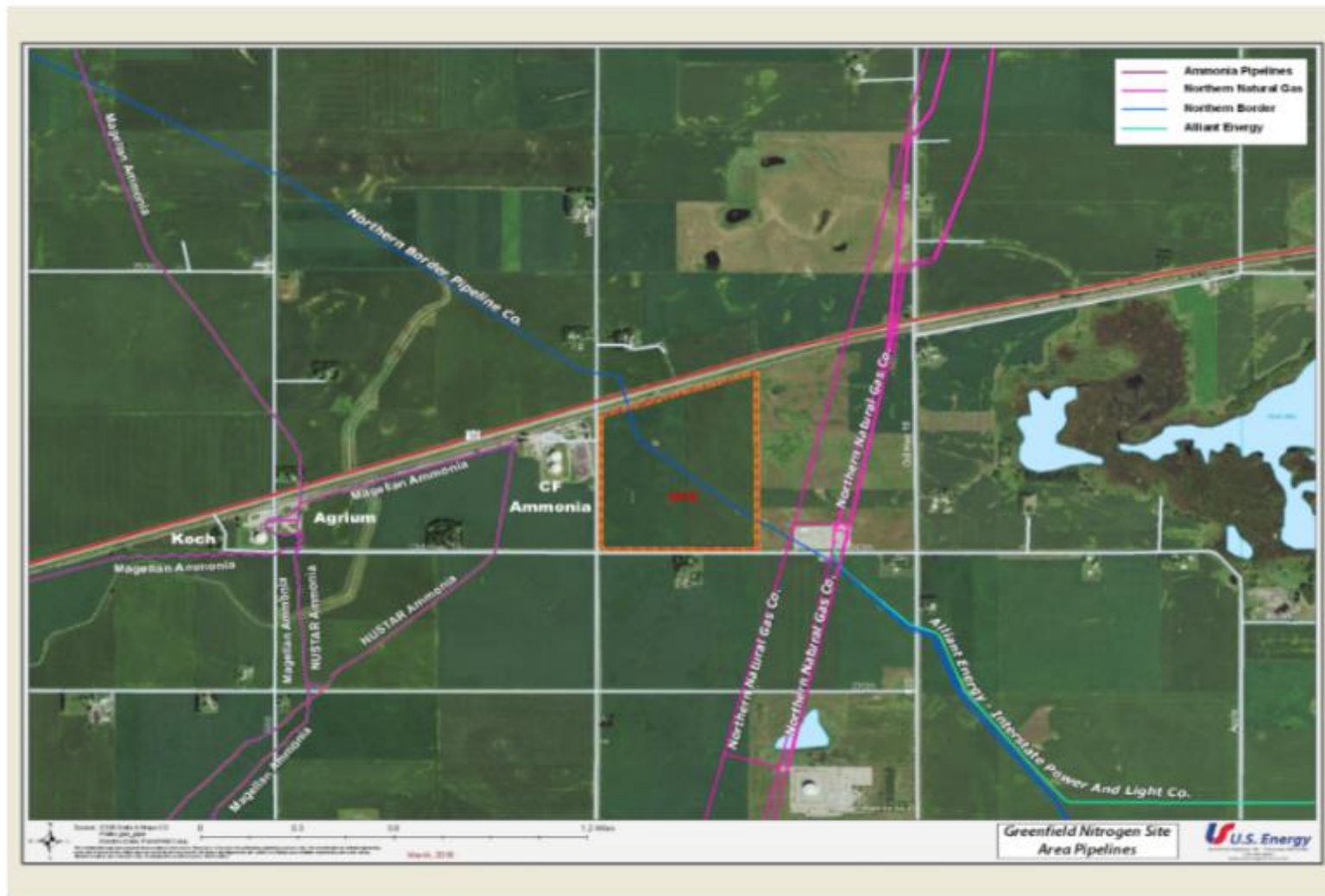


PROJECT OVERVIEW

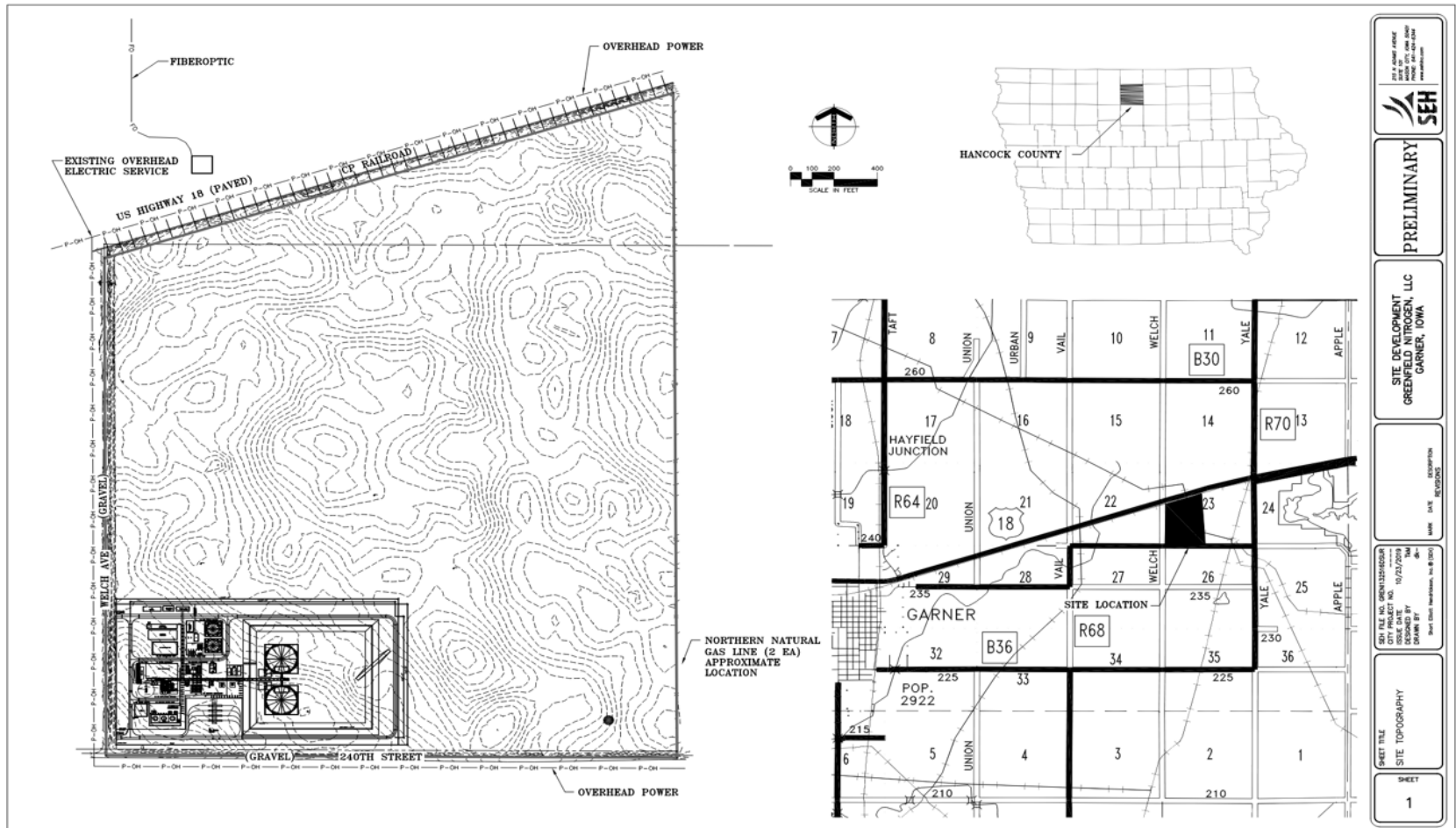


- 96,000 short tons / year of green ammonia (275 tons per day).
- Key permits in place and shovel ready site.
- Joint development partnership with Maire Tecnimont, including Stamicarbon, MET Development and NextChem.
- Engaged with investment firm with expertise in renewable energy / green hydrogen.
- Partnership with large utility company to create competitive electrical rate package.
- Local farmers and businesses invested seed capital. Strong support from state and local officials.

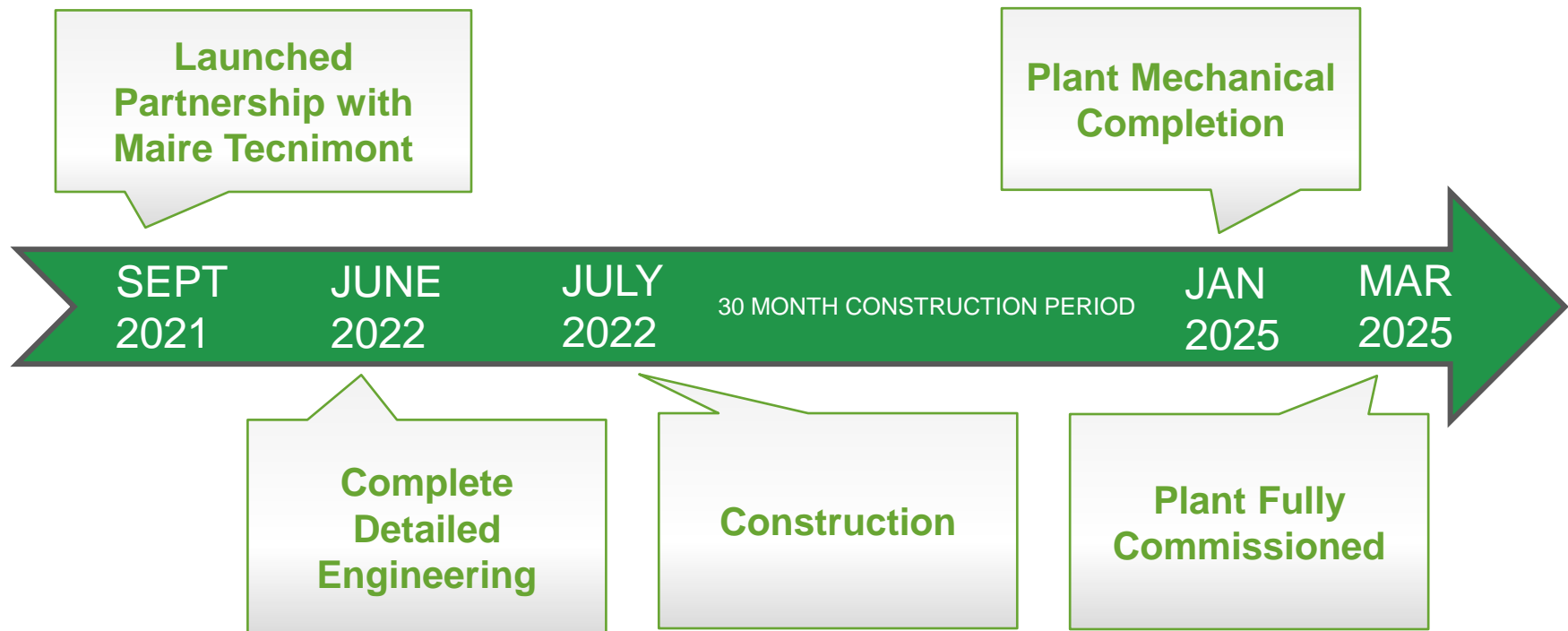
SITE MAP



SITE PLOT PLAN



ESTIMATED TIMELINE



THANK YOU!

